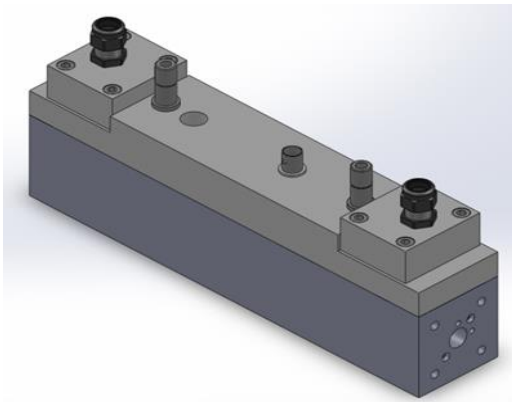


## 30 Watt 2.94 $\mu\text{m}$ SOLID-STATE RESONATOR

<b>Erbium</b>	
68	167.259
Er	
[Xe] 4f <sup>12</sup> 6s <sup>2</sup>	
175 pm	589.3 kJ·mol <sup>-1</sup>
3	9066 kg·m <sup>-3</sup>
1.24	1529/2868 °C



### Compact, Room-Temperature Water-Cooled, Flashlamp-Pumped Er:YAG Resonator Assembly

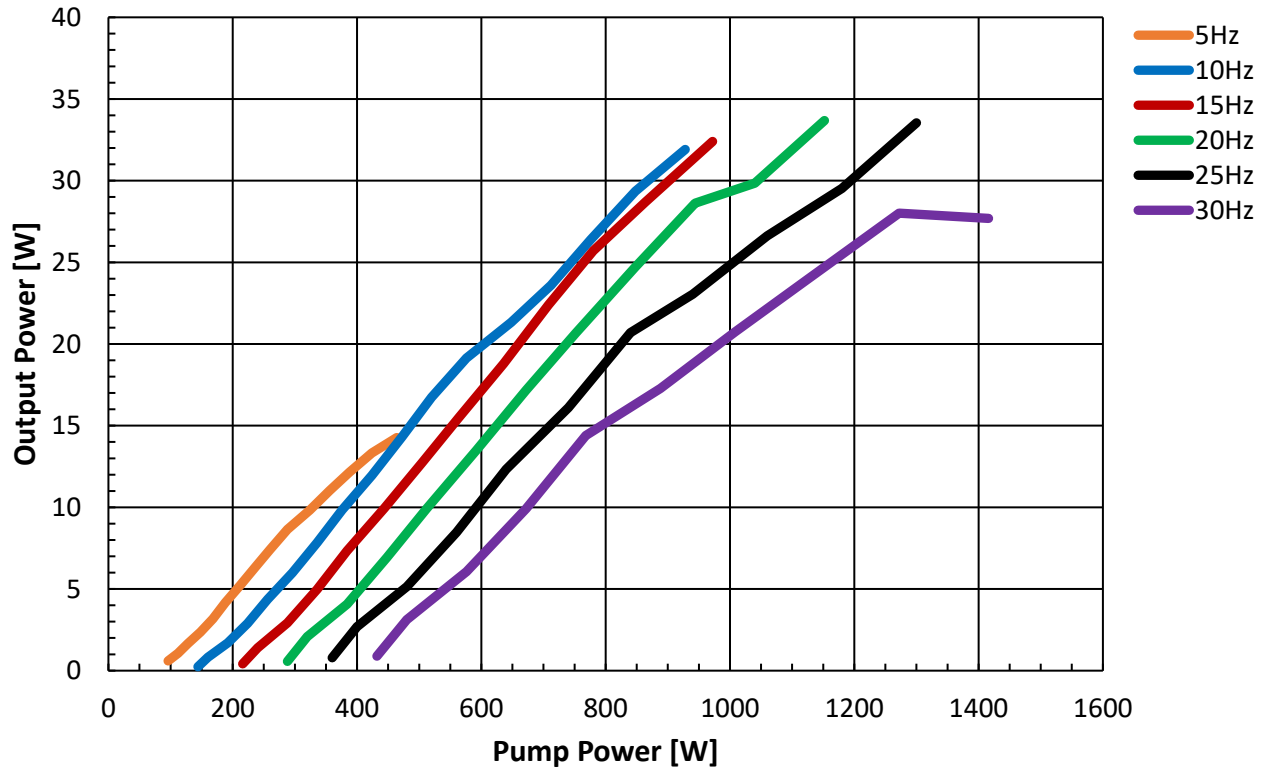
MegaWatt Lasers is pleased to offer off-the-shelf laser resonator assemblies. These resonators are intended for OEM's or R&D applications. Resonator assemblies include pump chamber, flashlamp, laser rod, trigger electronics, and resonator optics tailored for the specific application. This resonator assembly is perfectly suited as a laboratory laser which can easily transform into an OEM design. Also available are resonator assemblies using other solid-state laser media, such as CTH:YAG, Er:Glass, Nd:YAG, Nd: Glass, Ruby, and Alexandrite. MegaWatt Lasers also offers custom resonators with higher average powers 40 W (2.09  $\mu\text{m}$ ) and 200 W @ (1.06  $\mu\text{m}$ ) as well as turnkey systems. Our Engineering department has considerable experience assisting OEM customers with custom as well as complete system designs.

**Table of Standard Specifications for R4X100C2-ER resonator**

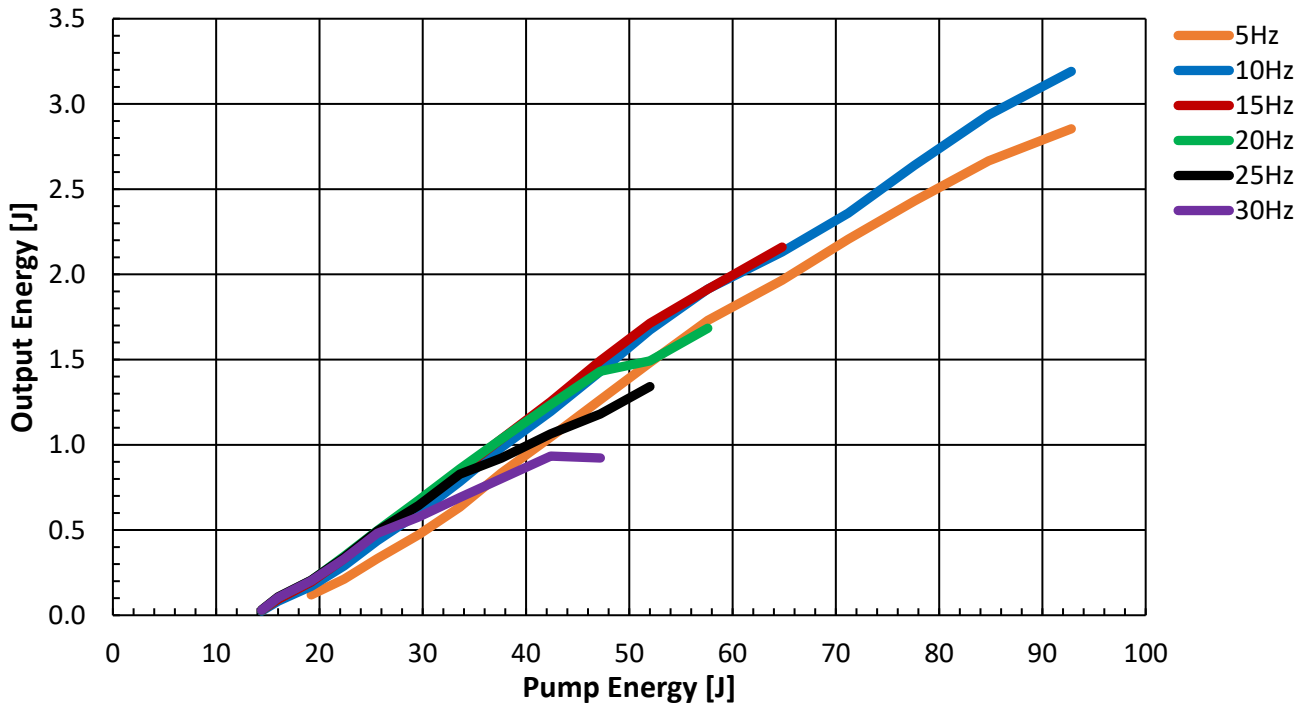
Parameter	Value	Unit	Notes
Wavelength	2.94	$\mu\text{m}$	
Resonator Output	30	W	10 – 30 Hz
Lamp Voltage	Nominal: 380 – 700	V	Typical range
Pulse Width	Nominal: 100 – 500	$\mu\text{s}$	350 $\mu\text{s}$ Typical
Coolant Temp	25	$^{\circ}\text{C}$	Deionized or Distilled H <sub>2</sub> O, Free from organic contamination
Coolant Flow Rate	8 – 10	Liters/min	2 Gallons/min
Coolant Resistivity	0.2 – 1	M $\Omega$ ·cm	Coolant Conductivity: 1 – 5 $\mu\text{S}/\text{cm}$
Pressure Drop	200 – 240	kPa	Return pressure should be < 35 kPa
Repetition Rate	5 – 30	Hz	Typical range
Recommended Pump Parameters Limits			
Energy	$\leq 100$	Joules	Pump energy is manually measured or the flash lamp driver has internal circuitry to measure.
Power	$\leq 1300$	Watts	Pump Energy * Repetition Rate
Peak Power	$\leq 265$	kW	Pump Energy / Pulse Width



Output Power Vs. Pump Power  
Er:YAG 4X100, 350  $\mu$ s

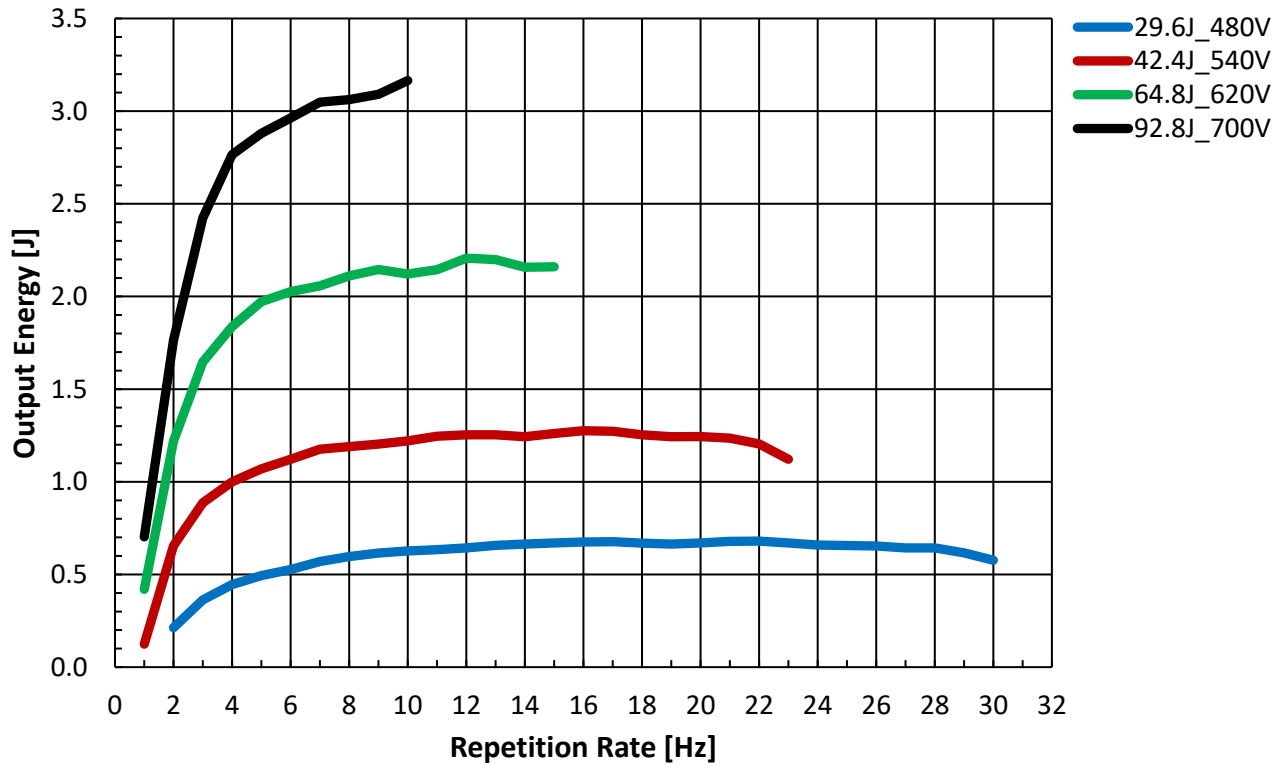


Output Energy Vs. Pump Energy  
Er:YAG 4X100, 350  $\mu$ s

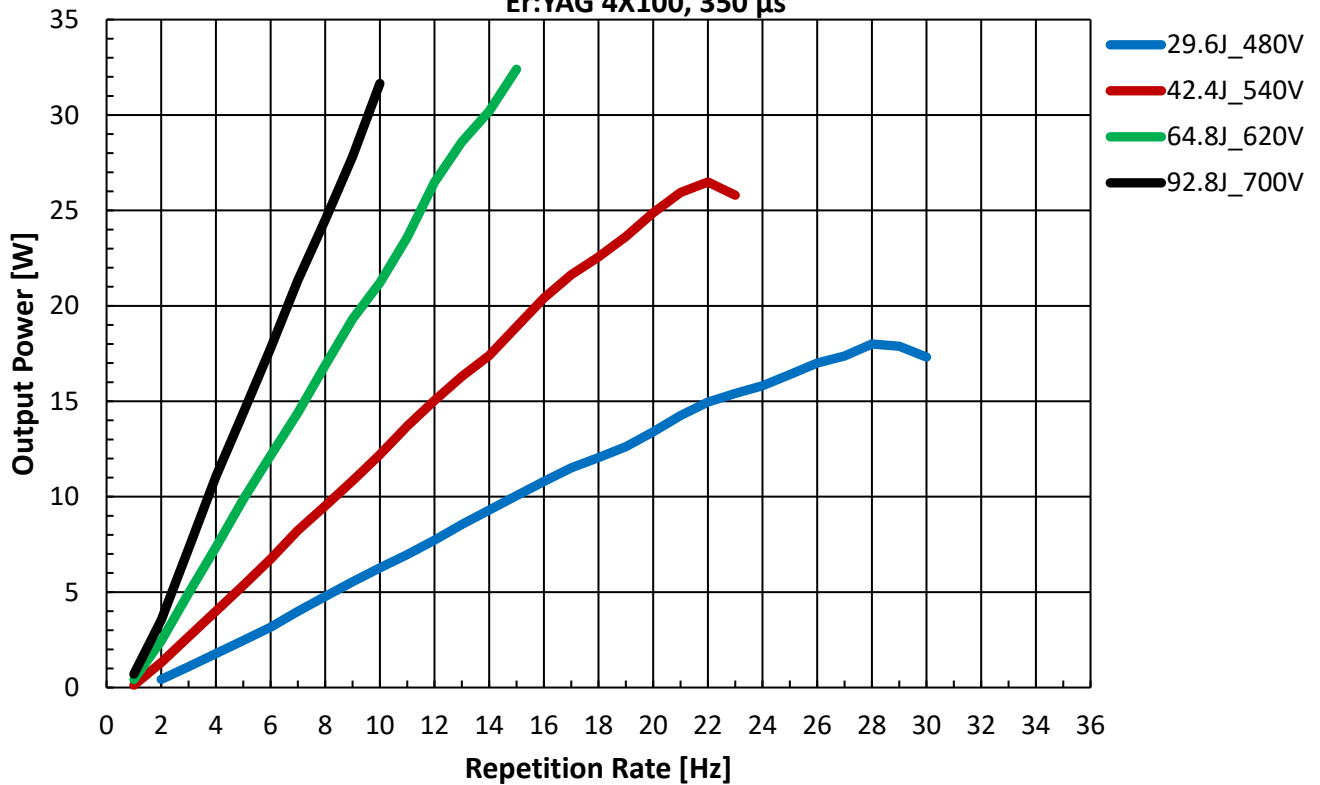




Output Energy Vs. Repetition Rate  
Er:YAG 4X100, 350  $\mu$ s

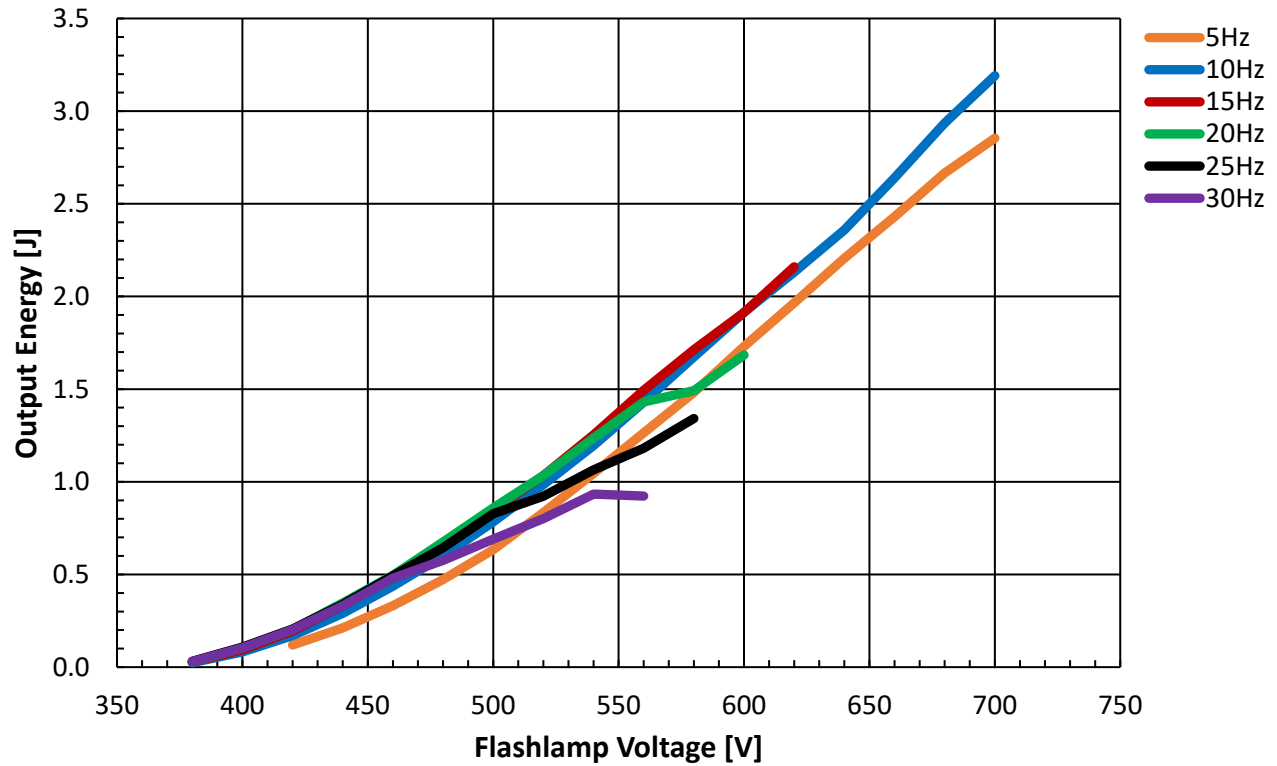


Output Power Vs. Repetition Rate  
Er:YAG 4X100, 350  $\mu$ s

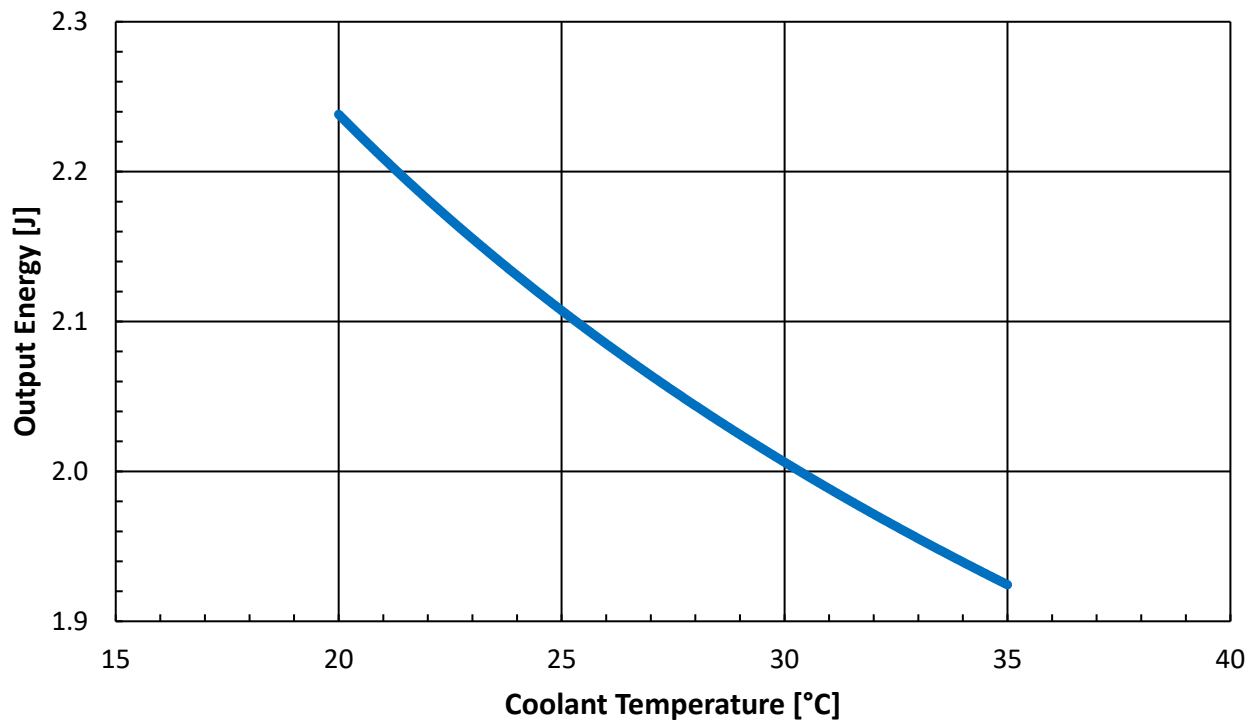




Output Energy Vs. Flashlamp Voltage  
Er:YAG 4X100, 350  $\mu$ s

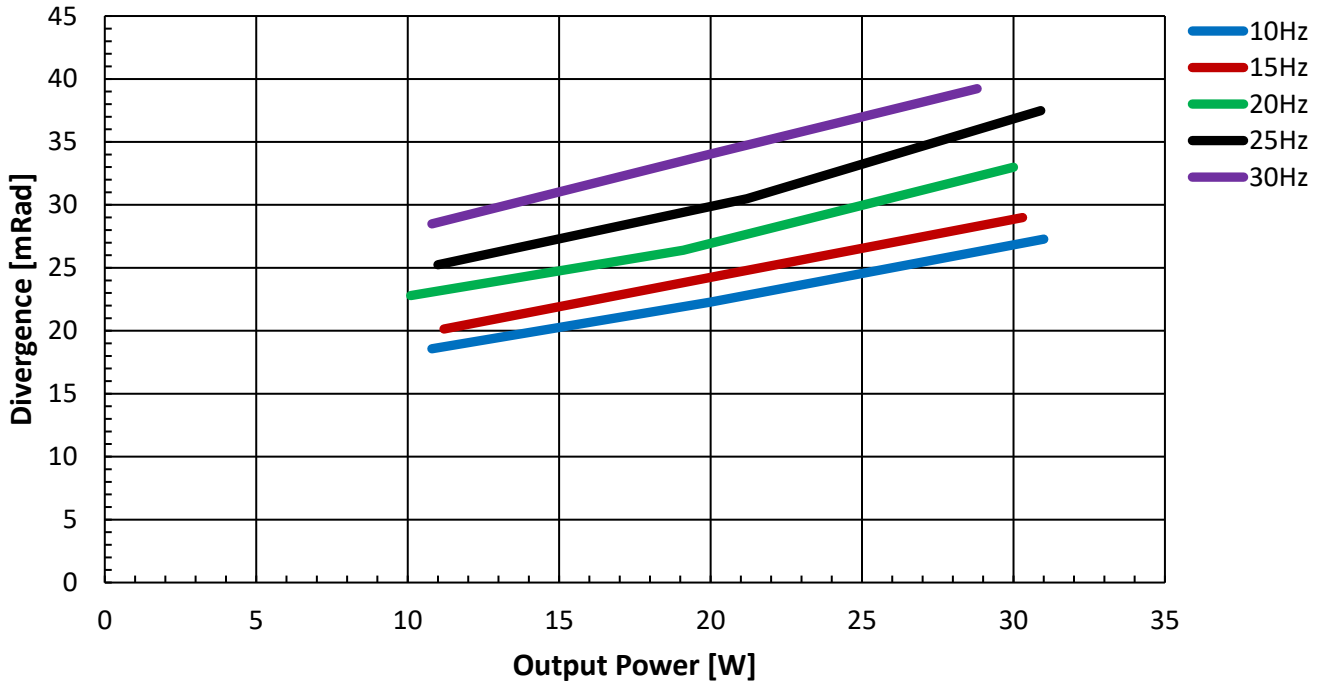


Output Energy Vs. Coolant Temperature  
Er:YAG 4X100, 350  $\mu$ s, 10 Hz, 8 l/min

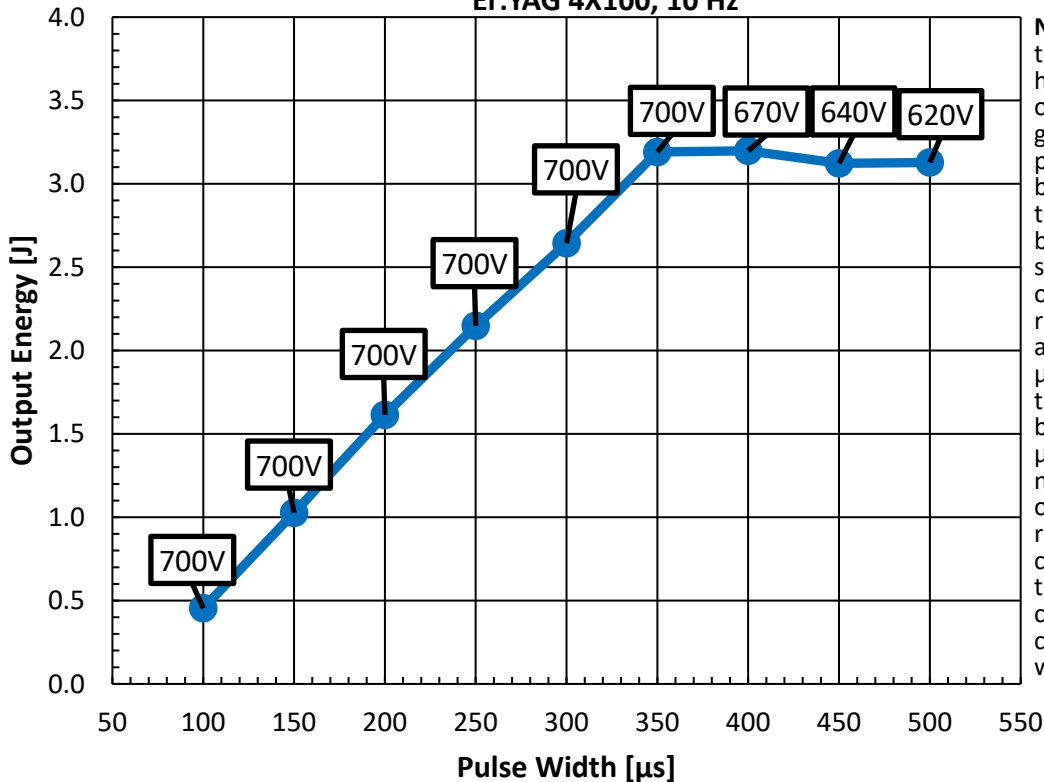




Divergence Vs. Output Power  
Er:YAG 4X100, 350  $\mu$ s, 10 Hz



Recommended Limits  
Output Energy Vs. Pulse Width  
Er:YAG 4X100, 10 Hz



**NOTE:** The voltages next to the data points are the highest recommended operating voltage for a given pulse width. For a pulse width setting between 100 – 350  $\mu$ s, the resonator is limited by peak power and should not be operated over 700 V. The resonator will not achieve 30 W below 350  $\mu$ s. Between 350 - 500  $\mu$ s, the resonator is limited by average power. At 400  $\mu$ s, the voltage should not exceed 670V and so on. Exceeding the recommended limits will cause optical damage to the resonator components, which is not covered by MWL's warranty.



**Recommended Cooling Specifications and Requirements:**

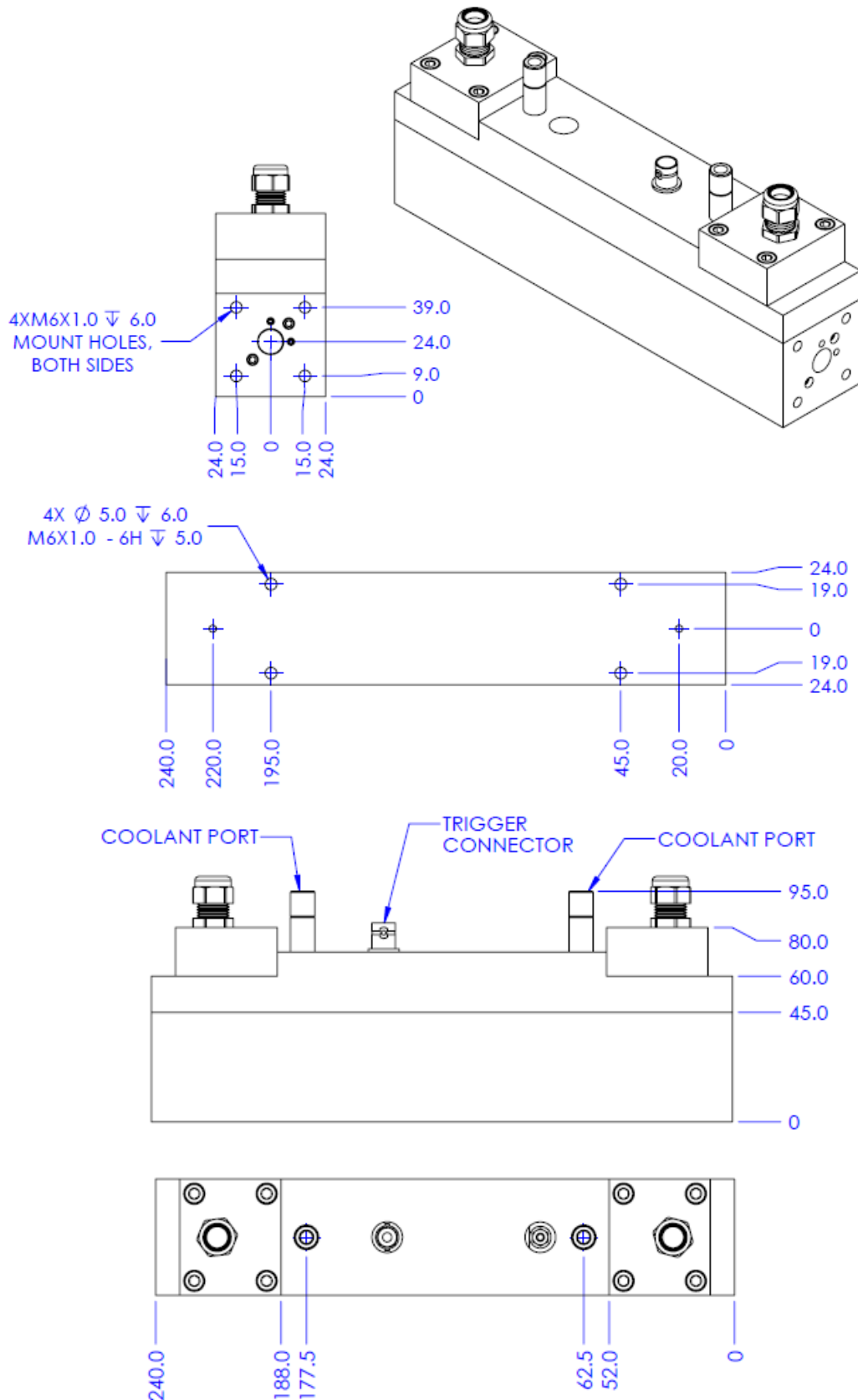
MegaWatt Lasers, Inc. recommends the use of a minimum of 1 kW cooling, at minimum of 8 liters/min (~2 gal/min). Careful selection of wetted cooling system components is very important for long pump chamber life. The pump chamber requires clean deionized water as a coolant. The resistivity should be about 1 MΩ·cm (conductivity ~ 1 S/cm) and should be free of organic contamination. High quality stainless steel, such as 316-L is acceptable, but parts should be passivated. Aluminum must be anodized with a high quality process, such as MIL-A-8625F, Type II, Class 1. Titanium is also acceptable and Grade 2 (unalloyed, standard oxygen) has been used successfully. Copper and copper alloys, such as brass, should be avoided. Many plastics, including polypropylene, polyethylene, Teflon, Delrin, Noryl, etc. have been used successfully, but it is important that these materials do not leach plasticizers into the coolant. Wetted materials that are rated for milk transport are often good candidates for cooling system components. When considering cooling components, it is important to ensure the components do not introduce contamination into the coolant. This is different from the components being “compatible with distilled or deionized water.” Ordinary Steam Distilled Water, available from grocery stores usually has a resistivity of 0.6- 1.2 MΩ·cm and this is acceptable coolant if laboratory distilled or deionized water is not available. If all wetted components are inert, it is generally not necessary to use a deionization filter in the cooling system. If a deionization filter is used, ensure it does not introduce organic contamination into the coolant. The UV from the flashlamp will sterilize biological organisms in the coolant. If the system will not be operated for more than a month, the cooling system should be drained and dried using filtered compressed air or Ultra High Purity (UHP) nitrogen. For a system that is used weekly, the coolant should be changed every six months. Wetted components in the pump chamber include anodized 6061-T6 aluminum, passivated SS 316-L, silicate glass or fused silica, and silicone O-rings.

**Flashlamp Driver Recommendations:**

For most applications, typical operational parameters are up to 30 Watts of average power at 10 Hz with an electrical pulse duration of 350 microseconds. Using an M184 flashlamp, the capacitor bank voltage is approximately 680 volts. Usually a relatively large capacitor bank (~ 3000uF) is used and the flashlamp current is switched with an IGBT. The resulting current pulse is roughly “square” in shape. A good laboratory driver would be MegaWatt’s KALD-20-10.

**Resonator Table of replacement components:**

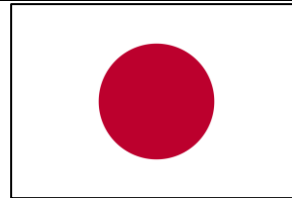
<b>Table of Standard replacement components for R4X100C2-ER</b>		
<b>Part #</b>	<b>Description</b>	<b>Notes</b>
4X100C2	4X100 Pump Chamber with bottom cooling ports	B525-B
ERY4X102	Er:YAG laser rod, 4X102 mm	Plano AR coated ends
M184	Flashlamp	Usually In-Stock
HR-2940-0525	HR mirror, Ø ½ x ¼ in thick	Usually In-Stock
PR-2940-82.5-0525	PR output coupler mirror Ø ½ x ¼ in thick	





United States

MegaWatt Lasers, Inc.  
P.O. Box 24190  
Hilton Head Island, SC  
29925-4190  
+1 843-342-7221 Phone  
+1 843-342-7223 Fax  
sales@megawattlasers.com  
http://www.megawattlasers.com



Japan

New Metals and Chemicals Corporation, Inc.  
Kyobashi TD Building  
No. 2-5, 1-chome, Kyobashi  
Chuo-ku, Tokyo, Japan  
104-0031  
81 (3) 3201-8600 Phone  
81 (3) 3271-5860 Fax  
info@newmetals.co.jp  
http://www.newmetals.co.jp



Israel

IL Photonics BSD Ltd.  
Moshe Bril, General Manager  
511 Hashita  
Beit Shemesh 99552, Israel  
+972-2-9923532 Phone  
+972-2-9921480 Fax  
moshe@ILPhotonics.com  
http://www.ILPhotonics.com



China

林翔 (Sharon Lin)  
销售代表, Sales Representative  
Fuzhou, China  
Tel: +86 136 0081 0883  
+86 (591) 8756 1137  
WeChat: 1002550988  
sharon.lin@megawattlasers.com



S. Korea

L2K (Laser Leader of Korea) Co.  
Jae-Pil Jeon  
530-ho, 187, Techno-2ro,  
Yuseong-gu, Daejeon 305-500 Korea  
Phone: +82-42-934-7744  
+972-2-9921480 Fax  
jpjeon@l2k.kr or sales@l2k.kr  
http://www.l2k.kr



Europe

MegaWatt Lasers, Inc.  
P.O. Box 24190  
Hilton Head Island, SC  
29925-4190  
+1 843-342-7221 Phone  
+1 843-342-7223 Fax  
sales@megawattlasers.com  
http://www.megawattlasers.com